

# **TURBO BLOWER**

Long endurance Modern technology High efficiency

## **Turbo Blowers**

# MIVALT - MTB

**FURBO** 

In recent years, we have come to see energy as a valuable commodity.

That is why we have come up with a modern and efficient solution - MTB, MTC Turbo blowers and TC Turbo compressors.

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ENERGY SAVING ECO-FRIENDLY TURBO BLOWER

### Cost Comparison Benefits

### **Distinctive features and advantages**

#### Efficiency

- Reduces power consumption by up to 45% compared to conventional blowers
- High efficiency

### Low operating costs

- Maintenance-free air bearings
- Regular replacement of the air filter only

#### **Zero vibration**

- Air bearing allows operation with minimal vibration of the machine
- No soundproofing required (noise level 75-80 dB)

#### Compactness

- Minimal dimensions compared to other types of blowers
- The structure is equipped with fasteners for safe handling

#### Costs Comparison





### Variety of usage







Transport of bulk materials



Dehumidification, drying & fuel gas desulphurisation



## **Operation without Complications**

### **Easy maintenance**

- Air filter cleaning and replacement only
- Dual filtration system increases the reliability of the machine (pre-filter + main filter)

Lorem ·ibewisuction pressure losses due to filtration system



#### Low noise and vibration

- Noise level of the machine does not exceed 75-80dB at 1m (no need for soundproofing)
- Minimal vibration due to rotor balance and machine design



### **Remote control**

• Remote control operation is available anywhere and anytime through various network infrastructures telephone network, internet, wireless network











Motor + airend





**Blow off valve** 



Control panel and circuit breaker

## High-speed permanent Magnet motor (PMSM)

The design of the electric motor allows invidual adjustment for optimum operation, achieving efficiencies of up to 98%

- Minimal losses due to direct drive
- Designed for high speeds
- Up to 120 000 RPM
- Effecient cooling structure, no reduction in efficiency due to warming
- Smooth start-up (start-up current is 4.5% of rated current)
- Start-Stop test conducted over 100 000 times
- PMSM motor is significantly smaller than induction motor
- Accurate speed control





### **Cooling System**

- Self-contained cooling system heat exchange is mediated by the saturated ambient air. Cooling is required especially for the electric motor and air bearing.
- The cooling system is part of the rotor and therefore does not require a separate drive
- No maintenance required



### Air bearings

### **Basic parameters and comparison**

- Air bearins are lubricant-free and contactless
- No maintenance required due to air lubrication
- Special coating reduces frictional wear between rotor and bearing, providing long life and virtually zero maintenance costs



Air Bearing





#### **Tilting Pad Bearing**

#### **Ball Bearing**

Lubrication	Not required	Required	Required			
Durability	Semi-permanent	Limited	Needs replacement			
Maintenance	None	Regular checks	Regular replacement			
Reliability	ш	П	I			
System	Simple	<b>Complex oil system</b> (Pump, filter, pressure sensor etc.)				

### Impeller manufacture

The manufacture technology of MTB impellers reaches parameters of aircraft turbines

- Precise design ensures wide flow range and surge margin
- Uniform efficiency for each product through precise 5-axis milling
- High strenght and durability obtained by AL7075 aluminium alloy material
- Anodized coating enhances hardness of the surface
- Direct connection to the shaft minimizes inaccuracies and vibration



## **High frequency inverter**

- Inverter with state-of-the-art energy saving technology
- Compared to other onverters, it requires a lower starting current of the electric motor
- Reduces power consumption through vector control of output voltage
- Lower noise level, electronic noise cancellation
- Precise power control and smooth start-up
- High reliability and efficiency with 96% or more control efficiency
- Fast response even with sudden load fluctuations
- KEB (Kinetic Energy Back-up) system providing slowdown and fast decelartion in case of power failutre
- Sensorless technology prevents malfuctions at higher temperatures
- Lightweight design

#### Efficiency comparison by blower type



Dooto blowor



Sonow blower



**Turbo blower** 

	HOOLS DIOWEI	Scilew blower.	Turbo biower		
Principle	Volumetric	Centrifugal	Centrifugal Turbo		
Transmission	V-Belt	Gears	Direct connection		
Discharge pressure	0.8 bar	0.8 bar	0.8 bar		
Flow Rate	29m³/min	29m³/min	29m³/min		
Power	55kW	48kW	35kW		
Noise (at 1m)	95-110dB	90dB	75-78dB		
Vibration	Severe	Minor	None		
Lubrication	Required	Required	Ambient air		
Maintenance	Regular and complex	Regular and complex	Simple (air filter replacement)		

### Autonomous control System

#### **Premium PLC unit**

- Highly stable, accurate and precise blower control
- Lower rate of malfunction due to noise
- Optimized control logic allows control operation according to various
- user's needs in different modes such as constant pressure, flow rate or speed
  Remote control realized by Modbus RTU protocol support via RS485 serial port
- Reduced risk of damage to equipment due to protective technology (Prevention control logic)
- **Optimized HMI**
- Real-time monitoring of the information of the blower operation such as flow rate, pressure, temperature and rotation speed through the LCD display
- Touchscreen allows easy operation



### **Blower installation**

#### Easy nad simple installation (Plug & Play)

- No anchor or foundation work required due to minimal vibration of the machine
- Complete the installation simply by placing the blower in the desired location and connecting power line and piping
- · Adjustable support allow easy alignment of the machine



#### Local installation drawing

- Ventilation enhacement
- · Thermal insulation (improved heat dissipation from the operation room)
- · Order of installing the piping: FLexible joint -> Check valve -> Elbow -> discharge silencer
- Installation support axis in exhaust structure



## **Machine models**



Model Name	Flow	Pressure	Power	Discharge Pipe Diametre		Size (mm)		Cooling
Hame	m³/min	(bar)	(kW)	(mm)	W	Ι	h	
MTB10	3~8	0.3 ~ 0.8	7.5					
MTB15	5~13	0.3 ~ 0.8	11					
MTB20	6~15	0.3 ~ 0.8	15	150	700	1200	1120	
MTB25	7~25	0.3 ~ 0.8	22					
MTB30 MTB50	10~42	0.3 ~ 0.8	37					
MTB75	18~62	0.3 ~ 1.0	55					
MTB100	23~105	0.3 ~ 1.0	75	200	1033	1690	1425	
MTB125	25~115	0.3 ~ 0.8	93					
MTB125	28~130	0.3 ~ 1.0	111					
MTB150	36~210	0.3 ~ 1.0	150	300	1033	2050	1697	Ain
MTB250	40~235	0.3 ~ 1.0	186					Cooling
MTB300	80~260	0.3 ~ 1.0	223	400	1263	2260	2187	
MTB500	80~275	0.3 ~ 1.0	298	400	1760	2260	2187	
MTB600	90~330	0.6 ~ 1.0	372	500	1760	2260	2187	
MTB800	100~420	0.6 ~ 1.0	447	500	2150	3600	2187	
MTC600 MTC800	100~520	0.6 ~ 1.0	596	600	2150	3500	2187	
TC100	10~30	1.2 ~ 2.0	75	150	1033	1690	1425	
TC150	12~51	1.2 ~ 2.0	111	200	1033	2050	1697	
TC200	12~76	1.2 ~ 2.0	150	250	1033	2050	1697	
TC300	20~85	1.2 ~ 2.0	223	250	1263	2260	2187	



Sustainability Quality Reliability

Moderní problems require modern solutions, We may help you, MIVALT s.r.o.



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